

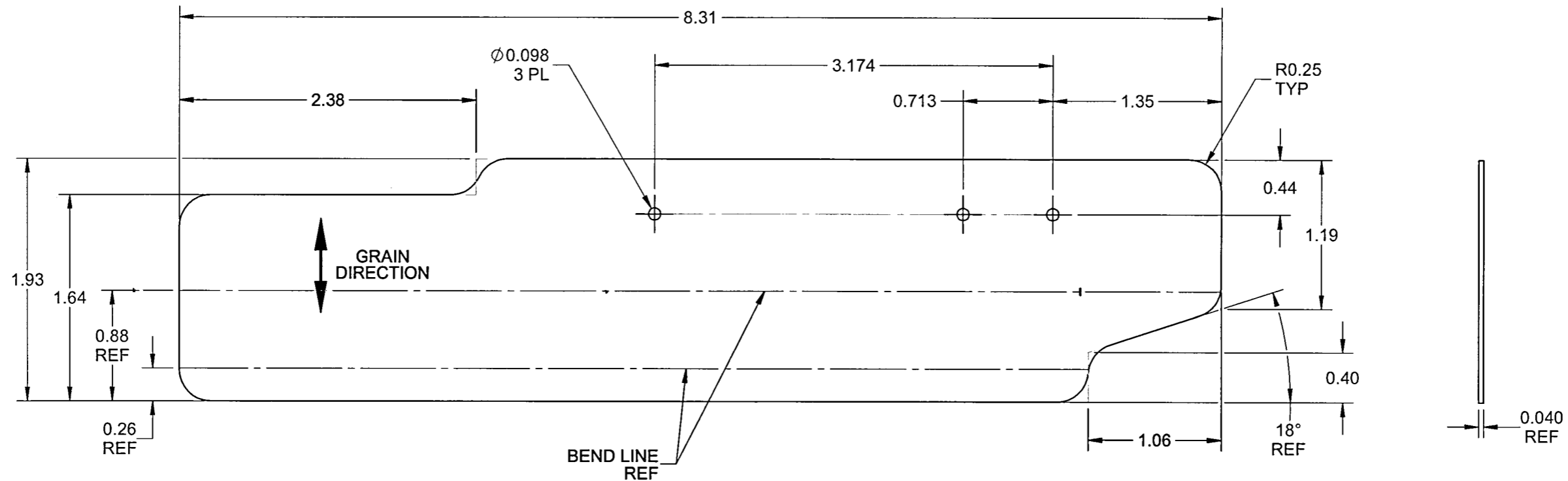
**D5585-1 STRINGER, LH AFT**

- NOTES:
- 1) MATERIAL: MAKE FROM D5585-1F
  - 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK  
PRIME GREY PER QSI 005, 4.2.1.3.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.06 lbs

**RELEASED**  
2018 MAR 07  
ECN 18-593

APPROVED

A	NEW ISSUE		RF	17.11.02
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b> EUGENE, OR		
DRAWN	RF			
CHECKED	VS	DRAWING NO.	REV. A	
MFG. APPR.	JFS	<b>D5585</b>	SHEET 1 OF 2	
APPROVED	HS	TITLE	SCALE	
DE APPR.	CP	<b>STRINGER, LH AFT</b>	NTS	
DATE	17.11.02	COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		



**D5585-1F STRINGER, LH AFT**  
(FLAT PATTERN)

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.06 lbs

RELEASED

2018 MAR 07 *q*

APPROVED

DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	EUGENE, OR	
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5585	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	STINGER, LH AFT	NTS
DATE	17.11.02	COPYRIGHT © 2017 BY DART AEROSPACE USA, INC.	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			